

Date: Monday, 12/01/2009 2:34:26 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SCREEN
 Job Number : 44623
 Estimate Number : 12352
 P.O. Number :
 This Issue : 12/01/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D34755
 Drawing Number : D3475 REV B
 Project Number : N/A
 Drawing Revision : B
 First Issue : / / Type : PURCHASED PARTS
 Material :
 Due Date : 30/01/2009 Qty: 4 Um: Each
 Previous Run : 28545
 Written By :
 Checked & Approved By : JUL 09.01.13
 Comment : Est Rev:A New Issue 06-03-24 JLM
 Est Rev:B As per Rev B 06-05-24 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3475 SCREEN



Comment: Qty.: 0.1167 sf(s)/Unit Total: 0.4666 sf(s)

D3475 SCREEN

Batch: B26381 ~~XXXXXXXXXX~~ B26381
m-l 09/06/24

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Fabricate as per Dwg D3475

m-l 09/06/24

(4X)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/06/24 (X)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 57103

09/06/24 (4)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/24 (X)

Job Completion



09/06/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3475	REV. B SHEET 4 OF 7
DATE 06.05.16		TITLE DUMP OUTLET	SCALE 1:1

UNDER REVIEW

CT. 06.05.16

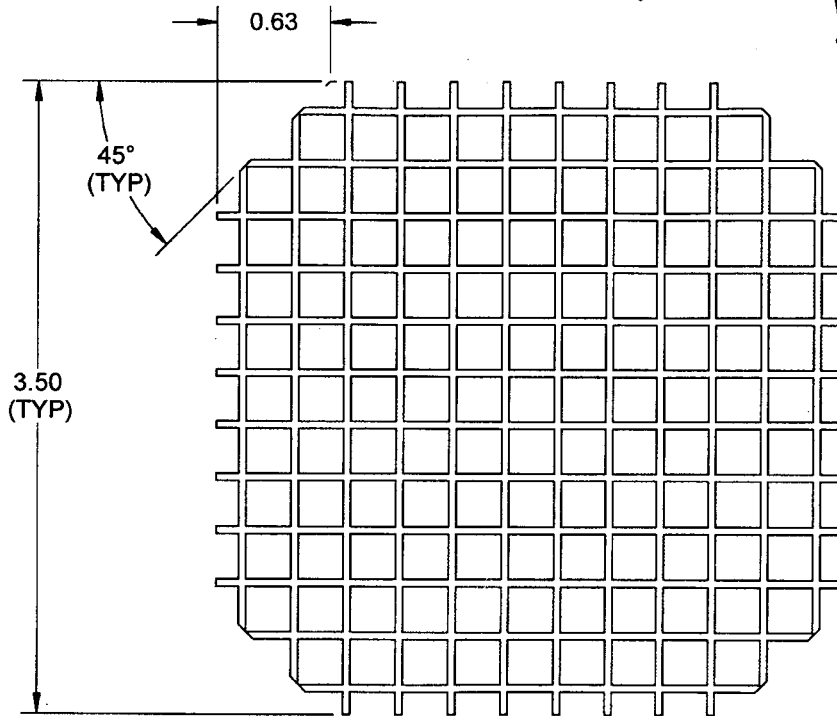
*Dim. & Manufacturing
Changes*

RELEASED

06.05.16

No CHANGE

109.01.14



D3475-5 SCREEN

NOTES:

- 1) MATERIAL: #4 MESH SCREEN, 0.203" OPENING, ϕ 0.047" WIRE (REF. DART SPEC. M304MS4.203-.047)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AGREEMENT

DATE: 06.05.16

NO. *44623*

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